



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

001224.

D3690-041
Job Sheet 168639



Part No: D3690-041

Job Qty: 3 ea

Part Name: Glareshield Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 1/5/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 08-04-29 new issue DD verified by:ec IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec IPP Rev:C 08-09-08 added painting DD verified by:EC IPP Rev:D 08-10-07 revC as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	3 Ea		1/4/18	0.00	0.00	Start Up Stores/Pkg-2			FEB 27 2018
100	Packaging	3 pcs		1/4/18	0.00	0.00	Packaging1			FEB 27 2018
110	Small Fab	3 pcs		1/4/18	0.00	10.34	Small Fab			20
120	QC	3 pcs		1/4/18	0.00	0.00	QC5			20
130	SprayPaint	3 pcs		1/5/18	0.00	11.11	Spray Paint			20
140	QC	3 pcs		1/5/18	0.00	0.00	QC14			38
150	Packaging	3 pcs		1/5/18	0.00	0.00	Packaging3	Pk6002 2		20
160	QC21-SA	3 Ea		1/5/18	0.00	0.00	QC21			21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CR3213-4-03	Rivet	105 Ea (35 ea)	90-Start up Operation	5000672x81
D3690-1	Glareshield	3 Ea (1 ea)	90-Start up Operation	5045652
D3697-041	Tube Assembly	3 Ea (1 ea)	90-Start up Operation	7155984/5018247
D3698-1	Support Angle	3 Ea (1 ea)	90-Start up Operation	7156422/7111034
MS20426AD3-5	Rivet	6 Ea (2 ea)	90-Start up Operation	74533
NAS1149DN332J	Washer	6 Ea (2 ea)	90-Start up Operation	74127831

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CR3213-4-03	105	308	0
	D3690-1	3	3	0
	D3697-041	3	3	0
	D3698-1	3	5	0
	MS20426AD3-5	6	8,372	0
	NAS1149DN332J	6	478	0

Part Specifications

Specifications could not be found.



Container No: S046053



Part: D3690 - 041

Job No: 168639

Serial No/Batch: S046053

Revision: D3690

Inspector:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
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Date: 02/27/18

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Supplier Non-Conformance Report

Reviewed
DQA:
Date:

Printed on: Monday, March 05, 2018

Details

Raised Date 3/5/2018	Status Open	Owner Aboud, Robert	Number NCR18-6796
Target Date	Standard	Severity	
Process Inspection		Audit	
Raised By Person Duval, Patrick	Raised Against (Department or Supplier) Plas-Tech Inc.		Fault Category Supplier/Quality
Details defect found on qty 1 of D3690-1 cause from moulding. D3690-1 was originally purchasing on PO039006			
Keywords		Product D412-776/D3690-041	
Document		Root Cause	
Closed By	Closed Date	Resolution	

Root Cause

Target Date 3/15/2018	Owner Downing, Eric M	Closed Date	Closed By
Details			

Actions

Number	Owner	Target Date	Completed Date
Details		Response	

Corrective Action

Target Date 3/15/2018	Owner Aboud, Robert	Closed Date	Closed By
Details			

Actions

Number	Owner	Target Date	Completed Date
Details		Response	
1	Duval, Patrick	3/5/2018	3/5/2018
quarantine part until further notice		part release from quarantine. qty 1 D3690-041 S046053. good to be painted	
2	Aboud, Robert	3/5/2018	
Customer was contacted and agreed on accepting the part as is. Product as no effect on fit, form or function.			
3	Aboud, Robert	3/5/2018	
request from supplier root cause and corrective action on D3690-1 from PO039006			

Implementing Corrective Action

Target Date	Owner	Closed Date	Closed By
3/15/2018			
Details			

Actions

Number	Owner	Target Date	Completed Date
Details		Response	

Verification & Review

Target Date	Owner	Closed Date	Closed By
	Downing, Eric M		
Details			

Actions

Number	Owner	Target Date	Completed Date
Details		Response	